



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3404-1
Job Sheet 172845-A



Part No: D3404-1

Job Qty: 10 ea

DAS
13
9-89

MAR 28 2018

Part Name: Ground Handling Wheel Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 3/16/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 05.09.01 New issue KJ/JLM IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw	10 pcs	3/15/18	3/15/18	0.00	0.19	Bandsaw1		
110	CNC Vertical Machining	10 pcs	3/16/18	3/16/18	0.09	4.72	HAAS1-3		
115	Purchasing	10 pcs	3/16/18	3/16/18	0.00	0.00			AT 18/04/03
125	Packaging	10 pcs	3/16/18	3/16/18	0.00	0.00	Packaging2		AT 18/04/03
140	Packaging	10 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1		OK 18/04/04
150	QC21-SA	10 Ea	3/16/18	3/16/18	0.00	0.00	QC21		

DAS
21
9-89

APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3404-1P	Ground Handling Wheel Lug	10 Ea (1 ea)	115-Purchasing	5057699
			P10, 39407	C218103158

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
115-Purchasing	D3404-1P	10	0	0

Part Specifications

Specifications could not be found.

Plex 3/28/18 8:49 AM dart.lavoie.chantal

Container No.



Ground Handling Wheel Lug

PART NO: D3404 – 1

Serial No/Batch: S057701

Revision:

Operation: Packaging

Change No:

Mfg Date: 04/03/18

Job No: 172845 – A



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D3404-1

Job Sheet 172845



Part No: D3404-1

Job Qty: 40 ea

Part Name: Ground Handling Wheel Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 05.09.01 New issue KJ/JLM IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Machining-2		18-03-22
100	Bandsaw	40 pcs	3/15/18	3/15/18	0.00	0.77	Bandsaw1		
110	CNC Vertical Machining	40 pcs	3/16/18	3/16/18	0.09	18.87	HAAS1-3		CT 18-03-23
120	Purchasing	40 pcs	3/16/18	3/16/18	0.00	0.00	Purchasing PO:039409		
125	Packaging	40 pcs	3/16/18	3/16/18	0.00	0.00	Packaging2		
140	Packaging	40 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1		
150	QC21-SA	40 Ea	3/16/18	3/16/18	0.00	0.00	QC21		

* cut 41 x 11

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X2.500	304 Bar .750 X 2.50	9.1640 ft (.2291 ea)	90-Start up Operation	5048657

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.750X2.500	9	14	0

175 purchase

D3404-1

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 2/22/18 7:27 AM Dart.lajeunesse.marie

Container No: S054069



Part: D3404-1

Job No: 172845

Serial No/Batch: S054069

Revision:

Inspector:

Date: 03/22/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039407**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039407

PO Date: 3/23/18

Due Date: 4/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3404-1P			Ground Handling Wheel Lug	Firmed	3/28/18	30 Ea	0 Ea	30 Ea	\$29.90/Ea	\$897.00
			172845				✓ 30 Ea		AT 1867/18		
			172845-A		Firmed	4/5/18	10 Ea	0 Ea	10 Ea	\$29.90/Ea	\$299.00
							10 Ea		AT 1867/18		
				Sub Total:			40	0	40		\$1,196.00
2	D3404-1P			Ground Handling Wheel Lug	Firmed	3/28/18	60 Ea	0 Ea	60 Ea	\$29.90/Ea	\$1,794.00
			172844				✓ 60 Ea		AT 1867/18		
				Grand Total:							\$2,990.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/28/18 8:53 AM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>		<u>P.O. NUMBER</u>
72	D3404-1	Ground Handling Wheel Lug	Batch # S054066 or S054054	39407

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, March 29, 2018